



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3403-5

Job Sheet 171933



Part No: D3403-5

Job Qty: 50 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-04-23 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		2/10/18	0.00	0.00	Start Up Machining-2	APML	JB 18-02-26
100	Hardinge	50 pcs		2/12/18	0.08	7.52	Hardinge	APML	JB 18-02-26
120	QC	50 pcs		2/12/18	0.00	0.00	QC8		JB 18-02-27
130	Packaging	50 pcs		2/12/18	0.00	0.00	Packaging3-1	STO34	JB 18-02-27
140	QC21-SA	50 Ea		2/12/18	0.00	0.00	QC21		JB 18-02-27
Part Op Descriptions: 100 - 1- Turn as per Folio FA925 & Dwg D3403 Folio Rev: _____ Dwg Rev: _____									21 FEB 2 R 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	12.5000 ft (.25 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	13	110	0



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Container No: S045372



Part: D3403-5

Job No: 171933

Serial No/Batch: S045372

Revision: D3403

Inspector:

Date: 02/26/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.750inches $\pm$ 0.010	0.760 0.740		
2	Bushing	0.257inches $\pm$ 0.010 - 0.000	0.267 0.257		
3	Bushing	0.060inches $\pm$ 0.005	0.065 0.055		
4	Bushing	2.420inches $\pm$ 0.010 - 0.000	2.430 2.420		
5	Bushing	0.313inches $\pm$ 0.010	0.323 0.303		
6	Bushing	60Degrees $\pm$ 0	60 60		
7	Bushing	0.425inches $\pm$ 0.000 - 0.002	0.425 0.423		
8	Bushing	0.030inches $\pm$ 0.010	0.040 0.020		
9	Bushing	20Degrees $\pm$ 0	20 20		
10	Bushing	0.010inches $\pm$ 0.010	0.020 0.000		

Plex 2/9/18 11:29 AM Dart.Gagnon.Michelle